

# Repairable systems

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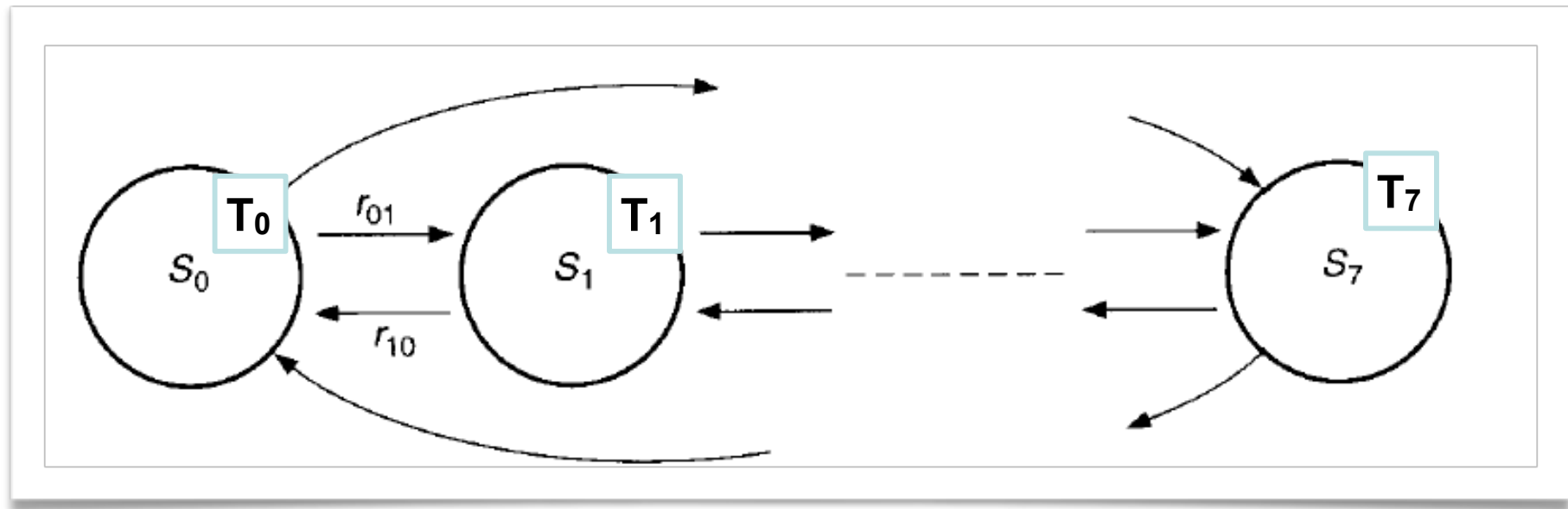
# Repairable system

- A repairable system is obtained by *glueing individual non-repairable systems* each around a single failure
- To describe this gluing process we need to review the concept of *stochastic process*

# Stochastic process

- Stochastic processes are classified by their
  - **State Space** – the range of possible values
  - The **index set** of the state space
  - The **dependence structure** among random variables  $X_t$  that make up the whole stochastic process

# Stochastic process



# Failure occurrences

- For each index  $i$ , there is a new random variable  $T_i$  representing the *Time of the  $i$ -th Failure*
- Each  $T_i$  has its own probability density function  $f_i$ , cumulative distribution function  $F_i$  and hazard rate  $h_i$
- these are all functions defined on *local time* (*the time around the  $i$ -th failure*)

# Failure occurrences

it  
can only be introduced  
in repairable systems!

- We introduce a new random variable which is the **Time Between Failures**

$$X_1 = T_1 \text{ and } X_i = T_i - T_{i-1}$$

- Note: giving Time of Failure variables you can easily derive the Time Between Failures ones and vice versa

# Failure occurrences

- *Each Time Between Failures  $X_i$  (or  $T_i$ ) is a random variable for each state of the process*
- These variables may be
  - Dependent or independent
  - Identically distributed or not identically distributed

# Independent random variables

- Two random variables  $X$  and  $Y$  say, are said to be **independent** if and only if the value of  $X$  has no influence on the value of  $Y$  and vice versa



# Independent random variables

- For **discrete independent random variables**  $X$  and  $Y$ , the mass function of the process described by  $X$  and  $Y$  is

$$P(X = x_i ; Y = y_j) = P(X = x_i) * P(Y = y_j)$$

- for each pair  $(x_i, y_j)$ .

# Independent random variables

- Same for density functions

$$f(x,y) = g(x)*h(y)$$

- where  $g(x)$  and  $h(y)$  are the marginal density functions of the random variables  $X$  and  $Y$  respectively, for all pairs  $(x,y)$ .

# Identically distributed random variables

- Two random variables  $X$  and  $Y$  are said **identically distributed** if they have the same cumulative distribution function  $F$  (or density function)

# Repairable systems

- The assumption of independent and identically distributed **times between failures** is usually invalid for software repairable systems
- Why?

# Repairable systems

- In classical **hardware theory**, we simply **replace** failed components with **identical working** new ones
  - We might have that **all density functions** to be **identical** and their cumulative distribution function as well

- Generally when you substitute a part of a car you do not expect that the car has better performance (density function) because you cannot intervene on its design!
- In few cases we may also replace a failed component with one of better quality

# Repairable systems

- Once a software fault is completely removed it will **not cause the same failure again**, but ...
- **Dependency:** Removing faults may cause new failures: the variable **Times Between Failures  $X_i$**  may be dependent

- By fixing a failure we may also **improve the design** to minimize the likelihood of recurrence of the faults that have caused the failure
- **Fault prevention:** in operation settings, software reliability can also be improved by **testing** whereas for hardware one has to use better material



# Repairable systems

- Altogether, we expect that the probability density function of  $X_i$  would be different than the one of  $X_{i-1}$ 
  - For example, by improving design  $E[X_{i-1}]$  tends to be less than the one of  $E[X_i]$

# Minimal/Perfect repair

- **Minimal repair (as bad as old):** the repair done on a system leaves the system in exactly the same condition as it was just before the failure
- **Perfect repair (as good as new):** the system is brought to a new state after the repair

- If every repair is a **perfect repair** then times between failures are *independent and identically distributed*

# Reliability Growth

- Reliability Growth means:
  - PdF  $f_{i+1}$  of  $T_{i+1}$  is different from PdF  $f_i$  of  $T_i$
  - $E[T_{i+1}] \cong E[T_i]$
- Expected Failure times tend to increase!
- *Reliability Growth is not normally considered in hardware reliability*
  - It is a goal of software maintenance!